

FLEXIBLE DESIGN.

SUSTAINABLE USE.

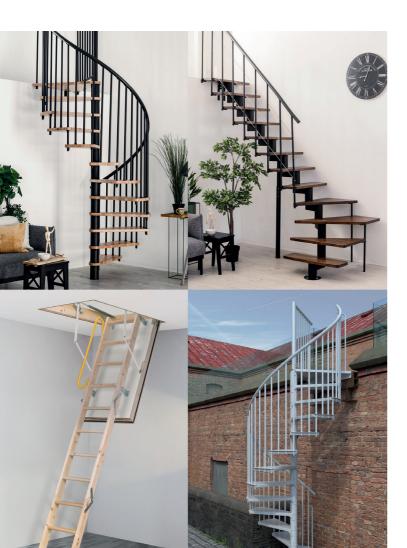
STAIRS

THAT INSPIRE IN THE LONG TERM

Since 1952, our family business has developed into one of the world's largest staircase manufacturers. With over 70 years of experience, Minka is now managed by the third generation and continues to grow steadily. True to the slogan 'Flexible design. Sustainable use.' Minka not only produces highly insulated and fire-retardant boarding stairs, but also space-saving and spiral staircases as well as galvanised external staircases and child safety doors.

Our products are manufactured exclusively in Austria and are made from European raw materials. In combination with our ultra-modern production facilities and leading insulation technology, we produce staircases that are sustainable both in production and in use.





With the help of our in-house powder coating department, we can flexibly adapt our products to any living requirements and guarantee an excellent price-performance ratio. With the continuous development of our goals and tasks, not only is our product portfolio and high quality standard growing, but also the number of satisfied customers, because - you buy a Minka for life.

OUR PRODUCT RANGE

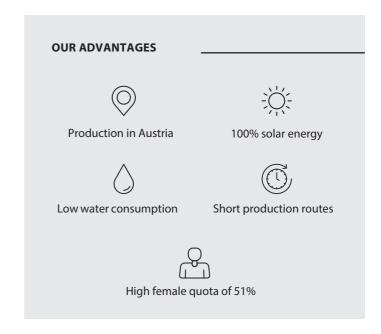
- Attic stairs
- · Spiral stairs
- Space-saving stairs
- Outdoor stairs
- · Railing systems
- · Flat-roof exits
- Child safety gates
- · Powder-coating





ONE STEP AHEAD

We are constantly working to make the production and use of our treadmills even more sustainable. Sustainability has played a major role for Minka ever since the company was founded. The process heat and heating of our company buildings have been CO2-neutral for over 45 years. Today, our entire production is powered 100% by solar energy thanks to our in-house photovoltaic systems. We source all the raw materials for our staircases from Europe, which not only reduces transport distances but also guarantees a consistently high standard of quality. The production and packaging of the products takes place in the heart of Austria, and we are particularly proud of the high proportion of women across all areas of the company.

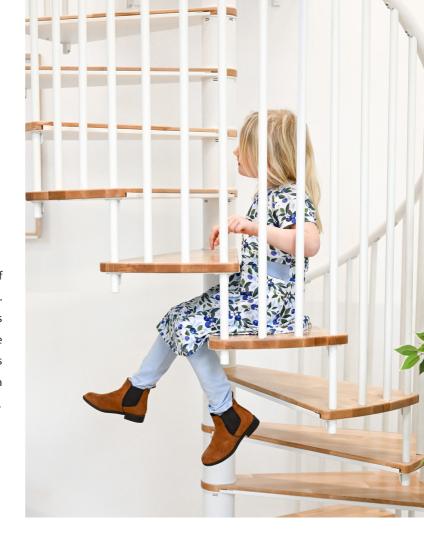






FLEXIBLE, VERSATILE, INDIVIDUAL

Our extensive product portfolio offers you a large selection of different staircases, customised solutions and matching accessories. Whether metal stairs, scissor stairs or wooden stairs - our loft ladders impress with excellent insulation technology and safe fire protection. Our system staircases, on the other hand, score points with a flexible modular system that allows you to choose between different types of wood, metal colours, installation variants and sizes.





SUSTAINABLE FLEXIBILTY

IN POWDER COATING

Minka has been an expert in the powder coating of various metals for almost 50 years. At our site in St. Lorenzen, we coat gates, fences, railings and window and door frames, for example. Over a hundred business customers already rely on the flexibility and quality of Minka powder coating.

In addition to customer products, we also coat the components for our own metal staircases. In order to meet the increased demands of the market in terms of fast delivery of customised products, more efficient and flexible control technology was required. In addition, the common use of environmentally harmful chrome in powder coating had been at odds with our sustainability approach for some time. Driven by our slogan 'Flexible design. Sustainable use.', we therefore launched a refurbishment project for powder coating in 2023.

FASTER, CLEANER, SAFER

We needed a partner with the necessary expertise for the detailed planning and realisation of the project. The choice fell on the renowned company E. Luterbach AG, which has been an expert in the modernisation of powder coating systems for many years. The core of the modernisation project was the complete overhaul of the pre-treatment and chemical dosing systems, which enabled us to dispense with the use of chrome and achieve significant water savings. The entire control system



The powder coating systems have also been modernised. This makes them easier to operate, many processes are automated and we benefit from shorter throughput times and higher production capacities.

With the new powder coating systems, we can not only produce faster, but also more efficiently and flexibly. We look forward to being able to fulfil our customers' wishes even better from now on, while at the same time protecting the environment.











MINKA HOLZ- UND METALLVERARBEITUNGS GMBH

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